

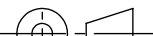
SUFFIX "X"	BODY	STEM	PLUG
G	CLEAR POLYCARBONATE RX2530 GAMMA	GREEN SILICONE RUBBER CLS2600HR	POLYPROPYLENE H0500HN
W	CLEAR POLYCARBONATE RX2530 GAMMA	OFF-WHITE SILICONE RUBBER CLS2600HR	POLYPROPYLENE H0500HN


- NOTES:
- CRITICAL DIMENSIONS CIRCLED AND SUBJECT TO INSPECTION. DIMENSIONS IN PARENTHESES FOR REFERENCE ONLY.
 - LUER COMPATIBLE WITH ISO 594-1, AND ISO 80369-7.

QUALITY CRITERIA:
O.D. FLASH 0.015 MAX. (0.4mm)
GATE VESTIGE 0.01 MAX. (0.3mm)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 3 PER PART.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
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DRAWN BY	DMC	DATE	6/10/16
APPROVED BY		DATE	
MATERIAL	SEE NOTE		
FINISH			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION 	



Halkey-Roberts

TITLE
CATHETER VALVE ASSY.

SIZE A	DRAWING NO. CV24300XPC	REV C
SCALE 4:1	DO NOT SCALE DRAWING	SHEET 1 OF 1